SAFETY DATA SHEET

Issuing Date 25-Mar-2021 **Revision date** 25-Mar-2021 **Revision Number** 1

1. Identification

Product identifier

Product Name Amalloy 300

Other means of identification

Product Code(s) WN00143

Synonyms None

Recommended use of the chemical and restrictions on use

Recommended use Covered Electrode for Shielded Metal Arc Welding (SMAW)

Restrictions on use

Details of the supplier of the safety data sheet

Supplier Address
Amalloy Industries, 1405 Southview Ln, Albert Lea, MN 56007

Emergency telephone number

Company Phone Number 507-373-1677

Emergency Telephone Chemtrec 1-800-424-9300

2. Hazard(s) identification

Classification

This chemical is considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)

Skin sensitization	Category 1
Carcinogenicity	Category 1A
Specific target organ toxicity (repeated exposure)	Category 1

Hazards not otherwise classified (HNOC)
Not applicable

Label elements

Danger

Hazard statements
May cause an allergic skin reaction
May cause cancer
Causes damage to organs through prolonged or repeated exposure

Appearance Coated electrode **Physical state** Solid **Odor** Odorless

Precautionary Statements - Prevention
Obtain special instructions before use
Do not handle until all safety precautions have been read and understood
Wear protective gloves/protective clothing/eye protection/face protection
Contaminated work clothing must not be allowed out of the workplace
Do not breathe dust/fume/gas/mist/vapors/spray
Wash face, hands and any exposed skin thoroughly after handling
Do not eat, drink or smoke when using this product

Precautionary Statements - Response
IF exposed or concerned: Get medical advice/attention
Specific treatment (see on this label)
IF ON SKIN: Wash with plenty of water and soap
If skin irritation or rash occurs: Get medical advice/attention
Wash contaminated clothing before reuse

Precautionary Statements - Storage
Store locked up

Precautionary Statements - Disposal
Dispose of contents/container to an approved waste disposal plant

Other information
May be harmful if swallowed
Very toxic to aquatic life with long lasting effects
When this product is used in a welding process, the hazards are mostly from electric shock, heat, radiation, fumes and gases. Electric shock can kill. Arc rays, spatter, and melting metals can severely injure eyes and burn skin. Welding arc and sparks can cause fire
Fumes and gases can be dangerous to your health. Certain medical studies have suggested that nervous system and/or lung damage can result from overexposure to welding fumes and gases
The welding fumes and gases produced from welding rod, coating flux, and base metal in a welding process may contain manganese and manganese compounds, nickel and nickel compounds, chromium (VI) and chromium compound, carbon dioxide, carbon monoxide, nitrogen dioxide, and ozone.
Overexposure to manganese and its compounds may cause metal fume fever and affect the central nervous system. Prolonged inhalation of nickel and chromium (VI) compounds above safe exposure limits can cause cancer

Unknown acute toxicity 10.93593 % of the mixture consists of ingredient(s) of unknown toxicity
10.93593 % of the mixture consists of ingredient(s) of unknown acute oral toxicity
10.93593 % of the mixture consists of ingredient(s) of unknown acute dermal toxicity
10.93593 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (gas)
10.93593 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (vapor)
10.93593 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (dust/mist)

3. Composition/information on ingredients

Substance

Not applicable.

Mixture

Chemical name	CAS No.	Weight-%	Trade secret
Nickel	7440-02-0	60-80	*
Barium carbonate	513-77-9	7-13	*
Limestone	1317-65-3	3-7	*
Calcium Fluoride	14542-23-5	1-5	*
Natural Mineral Graphite	7782-42-5	1-5	*
Diiron trioxide	1309-37-1	1-5	*
Bentonite	1302-78-9	0.5-1.5	*

*The exact percentage (concentration) of composition has been withheld as a trade secret.

4. First-aid measures

Description of first aid measures

General advice IF exposed or concerned: Get medical advice/attention. Show this safety data sheet to the doctor in attendance.

Inhalation Remove to fresh air.

Eye contact Rinse thoroughly with plenty of water for at least 15 minutes, lifting lower and upper eyelids. Consult a physician.

Skin contact Wash with soap and water. May cause an allergic skin reaction. In the case of skin irritation or allergic reactions see a physician.

Ingestion Clean mouth with water and drink afterwards plenty of water.

Most important symptoms and effects, both acute and delayed

Symptoms Itching. Rashes. Hives.

Indication of any immediate medical attention and special treatment needed

Note to physicians May cause sensitization in susceptible persons. Treat symptomatically.

5. Fire-fighting measures

Suitable Extinguishing Media Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Unsuitable extinguishing media CAUTION: Use of water spray when fighting fire may be inefficient.

Specific hazards arising from the chemical Product is or contains a sensitizer. May cause sensitization by skin contact.

Explosion data
Sensitivity to mechanical impact None.
Sensitivity to static discharge None.

Special protective equipment for fire-fighters Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Personal precautions Avoid contact with skin, eyes or clothing. Keep people away from and upwind of spill/leak.

Ensure adequate ventilation. Use personal protective equipment as required. Evacuate personnel to safe areas.

Other information Refer to protective measures listed in Sections 7 and 8.

Methods and material for containment and cleaning up

Methods for containment Prevent further leakage or spillage if safe to do so.

Methods for cleaning up Pick up and transfer to properly labeled containers.

7. Handling and storage

Precautions for safe handling

Advice on safe handling In case of insufficient ventilation, wear suitable respiratory equipment such as an air supplied respirator. Do not eat, drink or smoke when using this product. Take off contaminated clothing and wash before reuse. Avoid contact with skin, eyes or clothing. Handle in accordance with good industrial hygiene and safety practice. Ensure adequate ventilation.

Conditions for safe storage, including any incompatibilities

Storage Conditions Keep containers tightly closed in a dry, cool and well-ventilated place. Store locked up. Keep out of the reach of children.

8. Exposure controls/personal protection

Control parameters

Exposure Limits The following ingredients are the only ingredients of the product above the cut-off level (or level that contributes to the hazard classification of the mixture) which have an exposure limit applicable in the region for which this safety data sheet is intended or other recommended limit. At this time, the other relevant constituents have no known exposure limits from the sources listed here.

Chemical name	ACGIH TLV	OSHA PEL	NIOSH IDLH
Nickel 7440-02-0	TWA: 1.5 mg/m³ inhalable particulate matter	TWA: 1 mg/m³ (vacated) TWA: 1 mg/m³	IDLH: 10 mg/m³ TWA: 0.015 mg/m³
Limestone 1317-65-3	No data available	TWA: 15 mg/m³ total dust TWA: 5 mg/m³ respirable fraction (vacated) TWA: 15 mg/m³ total dust (vacated) TWA: 5 mg/m³ respirable fraction	TWA: 10 mg/m³ total dust TWA: 5 mg/m³ respirable dust
Calcium Fluoride 14542-23-5	TWA: 2.5 mg/m³ F	TWA: 2.5 mg/m³ F (vacated) TWA: 2.5 mg/m³	IDLH: 250 mg/m³ F TWA: 2.5 mg/m³ F
Natural Mineral Graphite 7782-42-5	TWA: 2 mg/m³ respirable particulate matter all forms except graphite fibers	TWA: 15 mg/m³ total dust synthetic TWA: 5 mg/m³ respirable fraction synthetic (vacated) TWA: 2.5 mg/m³ respirable dust natural (vacated) TWA: 10 mg/m³ total dust synthetic (vacated) TWA: 5 mg/m³ respirable fraction synthetic TWA: 15 mppcf natural	IDLH: 1250 mg/m³ TWA: 2.5 mg/m³ natural respirable dust
Diiron trioxide 1309-37-1	TWA: 5 mg/m³ respirable particulate matter	TWA: 10 mg/m³ fume TWA: 15 mg/m³ total dust	IDLH: 2500 mg/m³ Fe dust and fume

		TWA: 5 mg/m³ respirable fraction (vacated) TWA: 10 mg/m³ fume and total dust Iron oxide (vacated) TWA: 5 mg/m³ respirable fraction regulated under Rouge	TWA: 5 mg/m³ Fe dust and fume
Bentonite 1302-78-9	TWA: 1 mg/m³ respirable particulate matter	-	-

Appropriate engineering controls

Engineering controls Showers
Eyewash stations
Ventilation systems.

Individual protection measures, such as personal protective equipment

Eye/face protection Wear safety glasses with side shields (or goggles).

Hand protection Wear suitable gloves.

Skin and body protection Wear suitable protective clothing.

Respiratory protection No protective equipment is needed under normal use conditions. If exposure limits are exceeded or irritation is experienced, ventilation and evacuation may be required.

General hygiene considerations Do not eat, drink or smoke when using this product. Wash hands before breaks and immediately after handling the product.

9. Physical and chemical properties

Information on basic physical and chemical properties

Physical state Solid
Appearance Coated electrode
Color black
Odor Odorless
Odor threshold

Property	Values	Remarks • Method
pH	No data available	None known
Melting point / freezing point	No data available	None known
Boiling point / boiling range	No data available	None known
Flash point	No data available	None known
Evaporation rate	No data available	None known
Flammability (solid, gas)	No data available	None known
Flammability Limit in Air		None known
Upper flammability or explosive limits	No data available	
Lower flammability or explosive limits	No data available	
Vapor pressure	No data available	None known
Vapor density	No data available	None known
Relative density	No data available	None known
Water solubility	No data available	None known
Solubility in other solvents	No data available	None known
Partition coefficient	No data available	None known
Autoignition temperature	No data available	None known
Decomposition temperature	No data available	None known
Kinematic viscosity	No data available	None known
Dynamic viscosity	No data available	None known

Other information
Explosive properties
Oxidizing properties
VOC Content (%) No data available

10. Stability and reactivity

Reactivity

Chemical stability Stable under normal conditions.

Possibility of hazardous reactions None under normal processing.

Conditions to avoid None known based on information supplied.

Incompatible materials None known based on information supplied.

Hazardous decomposition products None known based on information supplied.

11. Toxicological information

Information on likely routes of exposure

Product Information

Inhalation Specific test data for the substance or mixture is not available.

Eye contact Specific test data for the substance or mixture is not available.

Skin contact May cause sensitization by skin contact. Specific test data for the substance or mixture is not available. Repeated or prolonged skin contact may cause allergic reactions with susceptible persons. (based on components).

Ingestion May be harmful if swallowed.

Symptoms related to the physical, chemical and toxicological characteristics

Symptoms Itching. Rashes. Hives.

Acute toxicity

Numerical measures of toxicity

The following values are calculated based on chapter 3.1 of the GHS document
ATEmix (oral) 2,750.60 mg/kg
ATEmix (inhalation-dust/mist) 13.6323 mg/l

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Product Information

Component Information

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Nickel 7440-02-0	> 9000 mg/kg (Rat)	-	> 10.2 mg/L (Rat) 1 h

Barium carbonate 513-77-9	= 418 mg/kg (Rat)	-	-
Calcium Fluoride 14542-23-5	= 4250 mg/kg (Rat)	-	-
Natural Mineral Graphite 7782-42-5	-	-	> 2000 mg/m³ (Rat) 4 h
Diiron trioxide 1309-37-1	> 10000 mg/kg (Rat)	-	-
Bentonite 1302-78-9	> 5000 mg/kg (Rat)	-	-

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation

Product Information

Serious eye damage/eye irritation

Product Information

Respiratory or skin sensitization May cause sensitization by skin contact.

Product Information

Germ cell mutagenicity

Product Information

Carcinogenicity Classification based on data available for ingredients.

The table below indicates whether each agency has listed any ingredient as a carcinogen.

Chemical name	ACGIH	IARC	NTP	OSHA
Nickel 7440-02-0	-	Group 2B	Reasonably Anticipated	X
Calcium Fluoride 14542-23-5	-	Group 3	-	-
Diiron trioxide 1309-37-1	-	Group 3	-	-

Legend

IARC (International Agency for Research on Cancer)
Group 2B - Possibly Carcinogenic to Humans
Group 3 - Not Classifiable as to Carcinogenicity in Humans
NTP (National Toxicology Program)
Reasonably Anticipated - Reasonably Anticipated to be a Human Carcinogen
OSHA (Occupational Safety and Health Administration of the US Department of Labor)
X - Present

Reproductive toxicity

Product Information

STOT - single exposure

Product Information

STOT - repeated exposure Causes damage to organs through prolonged or repeated exposure.

Product Information

Target organ effects Respiratory system, Eyes, Skin, Central Vascular System (CVS), Lungs, Nasal Cavities.

Aspiration hazard

Other adverse effects

Interactive effects

12. Ecological information

Ecotoxicity Very toxic to aquatic life with long lasting effects.

Product Information				
Chemical name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea
Nickel 7440-02-0	EC50: =0.18mg/L (72h, Pseudokirchneriella subcapitata) EC50: 0.174 - 0.311mg/L (96h, Pseudokirchneriella subcapitata)	LC50: >100mg/L (96h, Brachydanio rerio) LC50: =1.3mg/L (96h, Cyprinus carpio) LC50: =10.4mg/L (96h, Cyprinus carpio)	-	EC50: >100mg/L (48h, Daphnia magna) EC50: =1mg/L (48h, Daphnia magna)
Barium carbonate 513-77-9	-	LC50: =6950mg/L (96h, Gambusia affinis)	-	-
Natural Mineral Graphite 7782-42-5	-	LC50: >100mg/L (96h, Danio rerio)	-	-
Diiron trioxide 1309-37-1	-	LC50: =100000mg/L (96h, Danio rerio)	-	-
Bentonite 1302-78-9	-	LC50: =19000mg/L (96h, Oncorhynchus mykiss) LC50: 8.0 - 19.0g/L (96h, Salmo gairdneri)	-	-

Persistence and degradability

Bioaccumulation There is no data for this product.

Other adverse effects

13. Disposal considerations

Waste treatment methods

Waste from residues/unused products Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.

Contaminated packaging Do not reuse empty containers.

Chemical name	RCRA	RCRA - Basis for Listing	RCRA - D Series Wastes	RCRA - U Series Wastes
Nickel 7440-02-0	-	Included in waste streams: F006, F039	-	-

California Hazardous Waste Status This product contains one or more substances that are listed with the State of California as a hazardous waste.

Chemical name	California Hazardous Waste Status
Nickel 7440-02-0	Toxic powder Ignitable powder
Barium carbonate 513-77-9	Toxic

14. Transport information

DOT	Not regulated
TDG	Not regulated
MEX	Not regulated
ICAO (air)	Not regulated
IATA	Not regulated
IMDG	Not regulated
RID	Not regulated
ADR	Not regulated
ADN	Not regulated

15. Regulatory information

International Inventories

TSCA	Contact supplier for inventory compliance status.
DSL/NDSL	Contact supplier for inventory compliance status.
EINECS/ELINCS	Contact supplier for inventory compliance status.
ENCS	Contact supplier for inventory compliance status.
IECSC	Contact supplier for inventory compliance status.
KECL	Contact supplier for inventory compliance status.
PICCS	Contact supplier for inventory compliance status.
AICS	Contact supplier for inventory compliance status.

Legend:
TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List
EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances
ENCS - Japan Existing and New Chemical Substances
IECSC - China Inventory of Existing Chemical Substances
KECL - Korean Existing and Evaluated Chemical Substances
PICCS - Philippines Inventory of Chemicals and Chemical Substances
AICS - Australian Inventory of Chemical Substances

US Federal Regulations

SARA 313
Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

SARA 311/312 Hazard Categories
Should this product meet EPCRA 311/312 Tier reporting criteria at 40 CFR 370, refer to Section 2 of this SDS for appropriate classifications. Under the amended regulations at 40 CFR 370, EPCRA 311/312 Tier II reporting for the 2017 calendar year will need to be consistent with updated hazard classifications.

CWA (Clean Water Act)
This product contains the following substances which are regulated pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42).

Chemical name	CWA - Reportable Quantities	CWA - Toxic Pollutants	CWA - Priority Pollutants	CWA - Hazardous Substances
Nickel 7440-02-0	-	X	X	-

CERCLA
This material, as supplied, contains one or more substances regulated as a hazardous substance under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302).

Chemical name	Hazardous Substances RQs	Extremely Hazardous Substances RQs
Nickel 7440-02-0	100 lb	-

US State Regulations

California Proposition 65
This product contains the following Proposition 65 chemicals:.

Chemical name	California Proposition 65
Nickel - 7440-02-0	Carcinogen
Silica, fused - 7631-86-9	Carcinogen
QUARTZ - 14808-60-7	Carcinogen

U.S. State Right-to-Know Regulations

US State Regulations

Chemical name	New Jersey	Massachusetts	Pennsylvania
Nickel 7440-02-0	X	X	X
Barium carbonate 513-77-9	X	-	X
Limestone 1317-65-3	X	X	X
Calcium Fluoride 14542-23-5	X	-	-
Natural Mineral Graphite 7782-42-5	X	X	X
Diiron trioxide 1309-37-1	X	X	X
Silicon 7440-21-3	X	X	X

U.S. EPA Label Information

EPA Pesticide Registration Number Not applicable

16. Other information

NFPA **Health hazards** 3 **Flammability** 0 **Instability** 0 **Physical and chemical properties** -

HMIS **Health hazards** 3 * **Flammability** 0 **Physical hazards** 0 **Personal protection** X

Chronic Hazard Star Legend ** = Chronic Health Hazard*

Key or legend to abbreviations and acronyms used in the safety data sheet

Legend Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

TWA	TWA (time-weighted average)	STEL	STEL (Short Term Exposure Limit)
Ceiling	Maximum limit value	*	Skin designation

Key literature references and sources for data used to compile the SDS
Agency for Toxic Substances and Disease Registry (ATSDR)
U.S. Environmental Protection Agency ChemView Database

European Food Safety Authority (EFSA)
EPA (Environmental Protection Agency)
Acute Exposure Guideline Level(s) (AEGL(s))
U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act
U.S. Environmental Protection Agency High Production Volume Chemicals
Food Research Journal
Hazardous Substance Database
International Uniform Chemical Information Database (IUCLID)
Japan GHS Classification
Australia National Industrial Chemicals Notification and Assessment Scheme (NICNAS)
NIOSH (National Institute for Occupational Safety and Health)
National Library of Medicine's ChemID Plus (NLM CIP)
National Library of Medicine's PubMed database (NLM PUBMED)
National Toxicology Program (NTP)
New Zealand's Chemical Classification and Information Database (CCID)
Organization for Economic Co-operation and Development Environment, Health, and Safety Publications
Organization for Economic Co-operation and Development High Production Volume Chemicals Program
Organization for Economic Co-operation and Development Screening Information Data Set
RTECS (Registry of Toxic Effects of Chemical Substances)
World Health Organization

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Revision Note

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet