

SAFETY DATA SHEET

Issuing Date 25-Mar-2021

Revision date 25-Mar-2021

Revision Number 1

1. Identification

Product identifier

Product Name Amalloy 600

Other means of identification

Product Code(s) WF00346

Synonyms None

Recommended use of the chemical and restrictions on use

Recommended use Covered Electrode for Shielded Metal Arc Welding (SMAW)

Restrictions on use

Details of the supplier of the safety data sheet

Supplier Address

Amalloy Industries, 1405 Southview Ln, Albert Lea, MN 56007

Emergency telephone number

Company Phone Number 507-373-1677

Emergency Telephone Chemtrec 1-800-424-9300

2. Hazard(s) identification

Classification

This chemical is considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)

Carcinogenicity

Category 1A

Hazards not otherwise classified (HNOC)

Not applicable

Label elements

Danger

Hazard statements

May cause cancer



Appearance Coated electrode	Physical state Solid	Odor Odorless
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Precautionary Statements - Prevention

Obtain special instructions before use
Do not handle until all safety precautions have been read and understood
Wear protective gloves/protective clothing/eye protection/face protection

Precautionary Statements - Response

IF exposed or concerned: Get medical advice/attention

Precautionary Statements - Storage

Store locked up

Precautionary Statements - Disposal

Dispose of contents/container to an approved waste disposal plant

Other information

Harmful to aquatic life with long lasting effects
When this product is used in a welding process, the hazards are mostly from electric shock, heat, radiation, fumes and gases. Electric shock can kill. Arc rays, spatter, and melting metals can severely injure eyes and burn skin. Welding arc and sparks can cause fire
Fumes and gases can be dangerous to your health. Certain medical studies have suggested that nervous system and/or lung damage can result from overexposure to welding fumes and gases
The welding fumes and gases produced from welding rod, coating flux, and base metal in a welding process may contain manganese and manganese compounds, nickel and nickel compounds, chromium (VI) and chromium compound, carbon dioxide, carbon monoxide, nitrogen dioxide, and ozone.
Overexposure to manganese and its compounds may cause metal fume fever and affect the central nervous system. Prolonged inhalation of nickel and chromium (VI) compounds above safe exposure limits can cause cancer

Unknown acute toxicity 1.8 % of the mixture consists of ingredient(s) of unknown toxicity

- 1.8 % of the mixture consists of ingredient(s) of unknown acute oral toxicity
- 1.8 % of the mixture consists of ingredient(s) of unknown acute dermal toxicity
- 1.8 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (gas)
- 1.8 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (vapor)
- 1.8 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (dust/mist)

3. Composition/information on ingredients**Substance**

Not applicable.

Mixture

Chemical name	CAS No.	Weight-%	Trade secret
Titanium dioxide	13463-67-7	7-13	*
Kaolin	1332-58-7	1-5	*
Manganese	7439-96-5	1-5	*
Powdered Cellulose coarse	9004-34-6	1-5	*
QUARTZ	14808-60-7	0.1-1	*

*The exact percentage (concentration) of composition has been withheld as a trade secret.

4. First-aid measures**Description of first aid measures**

General advice IF exposed or concerned: Get medical advice/attention.

Inhalation	Remove to fresh air.
Eye contact	Rinse thoroughly with plenty of water for at least 15 minutes, lifting lower and upper eyelids. Consult a physician.
Skin contact	Wash skin with soap and water.
Ingestion	Clean mouth with water and drink afterwards plenty of water.

Most important symptoms and effects, both acute and delayed**Symptoms****Indication of any immediate medical attention and special treatment needed**

Note to physicians Treat symptomatically.

5. Fire-fighting measures

Suitable Extinguishing Media Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Unsuitable extinguishing media CAUTION: Use of water spray when fighting fire may be inefficient.

Specific hazards arising from the chemical**Explosion data**

Sensitivity to mechanical impact None.

Sensitivity to static discharge None.

Special protective equipment for fire-fighters Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

6. Accidental release measures**Personal precautions, protective equipment and emergency procedures**

Personal precautions Ensure adequate ventilation.

Other information Refer to protective measures listed in Sections 7 and 8.

Methods and material for containment and cleaning up

Methods for containment Prevent further leakage or spillage if safe to do so.

Methods for cleaning up Pick up and transfer to properly labeled containers.

7. Handling and storage**Precautions for safe handling**

Advice on safe handling Handle in accordance with good industrial hygiene and safety practice. Avoid contact with skin, eyes or clothing.

Conditions for safe storage, including any incompatibilities

Storage Conditions Keep containers tightly closed in a dry, cool and well-ventilated place.

8. Exposure controls/personal protection

Control parameters**Exposure Limits**

Chemical name	ACGIH TLV	OSHA PEL	NIOSH IDLH
Titanium dioxide 13463-67-7	TWA: 10 mg/m ³	TWA: 15 mg/m ³ total dust (vacated) TWA: 10 mg/m ³ total dust	IDLH: 5000 mg/m ³ TWA: 2.4 mg/m ³ CIB 63 fine TWA: 0.3 mg/m ³ CIB 63 ultrafine, including engineered nanoscale
Kaolin 1332-58-7	TWA: 2 mg/m ³ particulate matter containing no asbestos and <1% crystalline silica, respirable particulate matter	TWA: 15 mg/m ³ total dust TWA: 5 mg/m ³ respirable fraction (vacated) TWA: 10 mg/m ³ total dust (vacated) TWA: 5 mg/m ³ respirable fraction	TWA: 10 mg/m ³ total dust TWA: 5 mg/m ³ respirable dust
Manganese 7439-96-5	TWA: 0.02 mg/m ³ respirable particulate matter TWA: 0.1 mg/m ³ inhalable particulate matter	(vacated) TWA: 1 mg/m ³ fume (vacated) STEL: 3 mg/m ³ fume (vacated) Ceiling: 5 mg/m ³ Ceiling: 5 mg/m ³ fume	IDLH: 500 mg/m ³ TWA: 1 mg/m ³ fume STEL: 3 mg/m ³
Powdered Cellulose coarse 9004-34-6	TWA: 10 mg/m ³	TWA: 15 mg/m ³ total dust TWA: 5 mg/m ³ respirable fraction (vacated) TWA: 15 mg/m ³ total dust (vacated) TWA: 5 mg/m ³ respirable fraction (vacated) STEL: 10 mg/m ³	TWA: 10 mg/m ³ total dust TWA: 5 mg/m ³ respirable dust
QUARTZ 14808-60-7	TWA: 0.025 mg/m ³ respirable particulate matter	TWA: 50 µg/m ³ (vacated) TWA: 0.1 mg/m ³ respirable dust : (250)/(%SiO ₂ + 5) mppcf TWA respirable fraction : (10)/(%SiO ₂ + 2) mg/m ³ TWA respirable fraction	IDLH: 50 mg/m ³ respirable dust TWA: 0.05 mg/m ³ respirable dust

Appropriate engineering controls

Engineering controls Showers
Eyewash stations
Ventilation systems.

Individual protection measures, such as personal protective equipment

Eye/face protection No special protective equipment required.

Hand protection Wear suitable gloves.

Skin and body protection Wear suitable protective clothing.

Respiratory protection No protective equipment is needed under normal use conditions. If exposure limits are exceeded or irritation is experienced, ventilation and evacuation may be required.

General hygiene considerations Do not eat, drink or smoke when using this product. Wash hands before breaks and immediately after handling the product.

9. Physical and chemical properties**Information on basic physical and chemical properties**

Physical state	Solid
Appearance	Coated electrode
Color	blue brown yellow
Odor	Odorless
Odor threshold	

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
pH	No data available	None known
Melting point / freezing point	No data available	None known
Boiling point / boiling range	No data available	None known
Flash point	No data available	None known
Evaporation rate	No data available	None known
Flammability (solid, gas)	No data available	None known
Flammability Limit in Air		None known
Upper flammability or explosive limits	No data available	
Lower flammability or explosive limits	No data available	
Vapor pressure	No data available	None known
Vapor density	No data available	None known
Relative density	No data available	None known
Water solubility	No data available	None known
Solubility in other solvents	No data available	None known
Partition coefficient	No data available	None known
Autoignition temperature	No data available	None known
Decomposition temperature	No data available	None known
Kinematic viscosity	No data available	None known
Dynamic viscosity	No data available	None known
<u>Other information</u>		
Explosive properties		
Oxidizing properties		
VOC Content (%)	No data available	

10. Stability and reactivity

Reactivity

Chemical stability	Stable under normal conditions.
Possibility of hazardous reactions	None under normal processing.
Conditions to avoid	None known based on information supplied.
Incompatible materials	None known based on information supplied.
Hazardous decomposition products	None known based on information supplied.

11. Toxicological information

Information on likely routes of exposure

Product Information

Inhalation	Specific test data for the substance or mixture is not available.
Eye contact	Specific test data for the substance or mixture is not available.
Skin contact	Specific test data for the substance or mixture is not available.

Ingestion

Specific test data for the substance or mixture is not available.

Symptoms related to the physical, chemical and toxicological characteristics**Symptoms****Acute toxicity****Numerical measures of toxicity**

The following values are calculated based on chapter 3.1 of the GHS document

ATEmix (oral)	18,607.70 mg/kg
ATEmix (dermal)	55,859.40 mg/kg
ATEmix (inhalation-dust/mist)	290.2900 mg/l

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Product Information

Component Information

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Titanium dioxide 13463-67-7	> 10000 mg/kg (Rat)	-	-
Kaolin 1332-58-7	> 5000 mg/kg (Rat)	> 5000 mg/kg (Rat)	-
Manganese 7439-96-5	= 9 g/kg (Rat)	-	-
Powdered Cellulose coarse 9004-34-6	> 5 g/kg (Rat)	> 2 g/kg (Rabbit) > 2000 mg/kg (Rabbit)	> 5800 mg/m ³ (Rat) 4 h

Delayed and immediate effects as well as chronic effects from short and long-term exposure**Skin corrosion/irritation**

Product Information

Serious eye damage/eye irritation

Product Information

Respiratory or skin sensitization

Product Information

Germ cell mutagenicity

Product Information

Carcinogenicity

Classification based on data available for ingredients.

The table below indicates whether each agency has listed any ingredient as a carcinogen.

Chemical name	ACGIH	IARC	NTP	OSHA
Titanium dioxide 13463-67-7	-	Group 2B	-	X
Powdered Cellulose coarse 9004-34-6	-	Group 1	Known	X
QUARTZ	A2	Group 1	Known	X

14808-60-7				
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Legend

- ACGIH (American Conference of Governmental Industrial Hygienists)**
- A2 - Suspected Human Carcinogen
- IARC (International Agency for Research on Cancer)**
- Group 1 - Carcinogenic to Humans
- Group 2B - Possibly Carcinogenic to Humans
- NTP (National Toxicology Program)**
- Known - Known Carcinogen
- OSHA (Occupational Safety and Health Administration of the US Department of Labor)**
- X - Present

Reproductive toxicity

Product Information

STOT - single exposure

Product Information

STOT - repeated exposure

Product Information

Target organ effects kidney, Respiratory system, Eyes, Skin, Central nervous system, blood, Lungs, Gastrointestinal tract (GI).

Aspiration hazard

Other adverse effects

Interactive effects

12. Ecological information

Ecotoxicity Harmful to aquatic life with long lasting effects.

Product Information				
Chemical name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea
Manganese 7439-96-5	-	LC50: >3.6mg/L (96h, Oncorhynchus mykiss)	-	-

Persistence and degradability

Bioaccumulation There is no data for this product.

Other adverse effects

13. Disposal considerations

Waste treatment methods

Waste from residues/unused products Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.

Contaminated packaging Do not reuse empty containers.

California Hazardous Waste Status This product contains one or more substances that are listed with the State of California as a hazardous waste.

Chemical name	California Hazardous Waste Status
Manganese 7439-96-5	Ignitable powder

14. Transport information

DOT	Not regulated
TDG	Not regulated
MEX	Not regulated
ICAO (air)	Not regulated
IATA	Not regulated
IMDG	Not regulated
RID	Not regulated
ADR	Not regulated
ADN	Not regulated

15. Regulatory information

International Inventories

TSCA	Contact supplier for inventory compliance status.
DSL/NDSL	Contact supplier for inventory compliance status.
EINECS/ELINCS	Contact supplier for inventory compliance status.
ENCS	Contact supplier for inventory compliance status.
IECSC	Contact supplier for inventory compliance status.
KECL	Contact supplier for inventory compliance status.
PICCS	Contact supplier for inventory compliance status.
AICS	Contact supplier for inventory compliance status.

Legend:

- TSCA** - United States Toxic Substances Control Act Section 8(b) Inventory
DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List
EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances
ENCS - Japan Existing and New Chemical Substances
IECSC - China Inventory of Existing Chemical Substances
KECL - Korean Existing and Evaluated Chemical Substances
PICCS - Philippines Inventory of Chemicals and Chemical Substances
AICS - Australian Inventory of Chemical Substances

US Federal Regulations

SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

SARA 311/312 Hazard Categories

Should this product meet EPCRA 311/312 Tier reporting criteria at 40 CFR 370, refer to Section 2 of this SDS for appropriate classifications. Under the amended regulations at 40 CFR 370, EPCRA 311/312 Tier II reporting for the 2017 calendar year will need to be consistent with updated hazard classifications.

CWA (Clean Water Act)

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42).

CERCLA

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material.

US State Regulations**California Proposition 65**

This product contains the following Proposition 65 chemicals:

Chemical name	California Proposition 65
Titanium dioxide - 13463-67-7	Carcinogen
Powdered Cellulose coarse - 9004-34-6	Carcinogen
QUARTZ - 14808-60-7	Carcinogen
Nickel - 7440-02-0	Carcinogen

U.S. State Right-to-Know Regulations**US State Regulations**

Chemical name	New Jersey	Massachusetts	Pennsylvania
Titanium dioxide 13463-67-7	X	X	X
Water 7732-18-5	-	-	X
Kaolin 1332-58-7	X	X	X
Manganese 7439-96-5	X	X	X
Powdered Cellulose coarse 9004-34-6	X	X	X
Feldspar 68476-25-5	X	-	X
QUARTZ 14808-60-7	X	X	X

U.S. EPA Label Information

EPA Pesticide Registration Number Not applicable

16. Other information

NFPA	Health hazards 1	Flammability 0	Instability 0	Physical and chemical properties -
HMIS	Health hazards * 2 1	Flammability 0	Physical hazards 0	Personal protection X
<i>Chronic Hazard Star Legend</i>	<i>* = Chronic Health Hazard</i>			

Key or legend to abbreviations and acronyms used in the safety data sheet

Legend Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

TWA Ceiling	TWA (time-weighted average) Maximum limit value	STEL *	STEL (Short Term Exposure Limit) Skin designation
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Key literature references and sources for data used to compile the SDS

Agency for Toxic Substances and Disease Registry (ATSDR)
U.S. Environmental Protection Agency ChemView Database
European Food Safety Authority (EFSA)
EPA (Environmental Protection Agency)
Acute Exposure Guideline Level(s) (AEGl(s))
U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act
U.S. Environmental Protection Agency High Production Volume Chemicals
Food Research Journal
Hazardous Substance Database
International Uniform Chemical Information Database (IUCLID)
Japan GHS Classification
Australia National Industrial Chemicals Notification and Assessment Scheme (NICNAS)
NIOSH (National Institute for Occupational Safety and Health)
National Library of Medicine's ChemID Plus (NLM CIP)
National Library of Medicine's PubMed database (NLM PUBMED)
National Toxicology Program (NTP)
New Zealand's Chemical Classification and Information Database (CCID)
Organization for Economic Co-operation and Development Environment, Health, and Safety Publications
Organization for Economic Co-operation and Development High Production Volume Chemicals Program
Organization for Economic Co-operation and Development Screening Information Data Set
RTECS (Registry of Toxic Effects of Chemical Substances)
World Health Organization

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Revision Note**Disclaimer**

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet